## Common Preventive Maintenance KPls

| Metric | What it is | What is measures | Why it is used | How to calculate it | World-Class <br> Benchmark |
| :---: | :---: | :---: | :---: | :---: | :---: |
| PMP | Planned Maintenance Percentage | The amount of time spent on planned maintenance activities within a given timeframe. | To measure the balance between preventive and reactive maintenance work. | (Planned maintenance hours $\div$ Total maintenance hours) $\times 100$ | >90\% ${ }^{1}$ |
| PMC | Preventive Maintenance Compliance | The adherence to preventive maintenance work order schedules within a given timeframe. | To measure the maintenance team's ability to complete preventive maintenance work orders on time. | (Total completed PM work orders $\div$ Total scheduled PM work orders) $\times 100$ | 100\% ${ }^{1}$ |
| Skipped PM Percentage | Skipped Preventive Maintenance Percentage | The amount of preventive maintenance work orders that were scheduled, but intentionally disregarded, within a given timeframe. | To identify underlying issues in the maintenance process such as poor communication, over-maintenance, and improper resource allocation. | (Total skipped PM work orders $\div$ Total scheduled PM work orders) $\times 100$ | <2\% |
| S | Scheduled Maintenance Critical Percentage | The lateness of overdue preventive maintenance work orders relative to their scheduled recurrence interval. | To measure the risk associated with overdue preventive maintenance work orders. | ((Number of days the work order is late + Number of days in PM cycle) $\div$ Number of days in PM cycle) $\times 100$ | 0\% for preventive maintenance work orders on critical assets |

[^0]
[^0]:    Sources

    1. How to define world-class maintenance. (2014, November 6). Reliable Plant. https://www.reliableplant.com/Read/29941/world-class-maintenance
